

GUIDE TO APPROXIMATE FILLING CAPACITY IN LITRES

(with 5% ullage)

OVERALL DRUM HEIGHT		DRUM DIAMETERS													
		INS	6½	7	8	9	10	11	11¼	12	14	16	18	19½	22½
INS	MM	MM	165	178	203	229	254	280	286	305	356	406	457	498	571
6	152		2.5	3	4										
8	203		3.5	4	5	7	8.5	10							
10	254		4.5	5	7	9	11	12.5							
12	305		5.5	6.5	8.5	10.5	13	15.5	17	19					
13	330			7	9	11.5	14.5	17	18	21	28				
14	356			7.5	10	13	16	18.5	20	22.5	31				
15	381				10.5	14	17	20	21.5	24	33				
16	406				11.5	15	18	21	23	26	35.5	46			
17	432				12.5	16	19.5	23	24.5	28	38	49.5			
18	457					17	20.5	24	26	29.5	40	52.5	66.5	79	
19	483					18	22	25.5	27.5	31.5	43	55.5	70.5	83.5	
20	508						23	27	29	33	45	59	74.5	88	
22	559							30	32	34.5	50	65	82.5	97.5	
24	610							33	35.5	40	55	71	90	107	
26	660										59.5	77.5	98	116	
28	711										64.5	83	106	126	
30	762											90	114	135	178
32	813											96	122	144	190
34	864												130	154	203
34.5	880												132	157	206